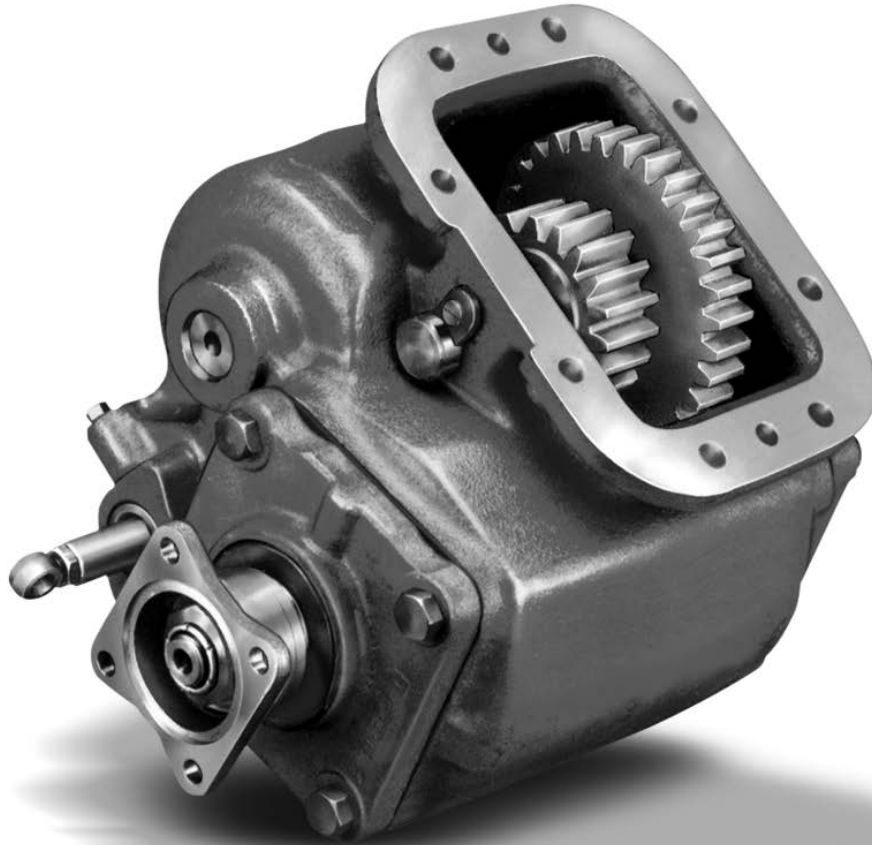


Effective: HY25-2863-M1/US July 15, 2023
Supercedes: HY25-2863-M1/US January 15, 2022



Power Take-Offs Part's List

863 Series



WARNING – User Responsibility

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

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WARNING: This product can expose you to chemicals including Lead and Lead Compounds, and Di(2-ethylhexyl)phthalate (DEHP) which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

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Gear Ratio Options5

Lube Options.....6

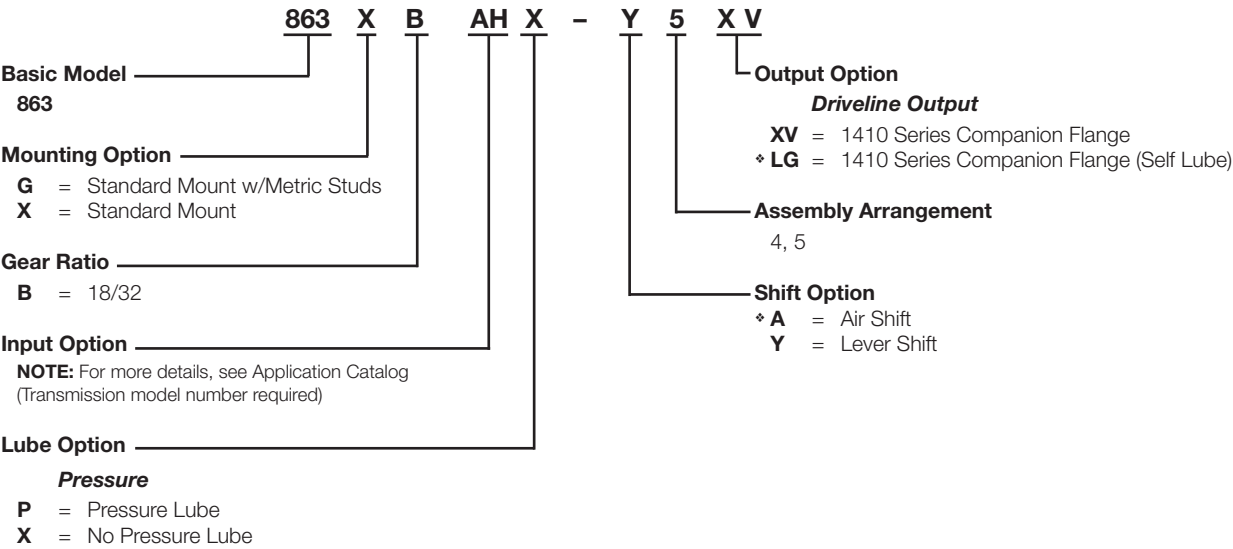
Assembly Arrangements.....7

Shift Options.....8

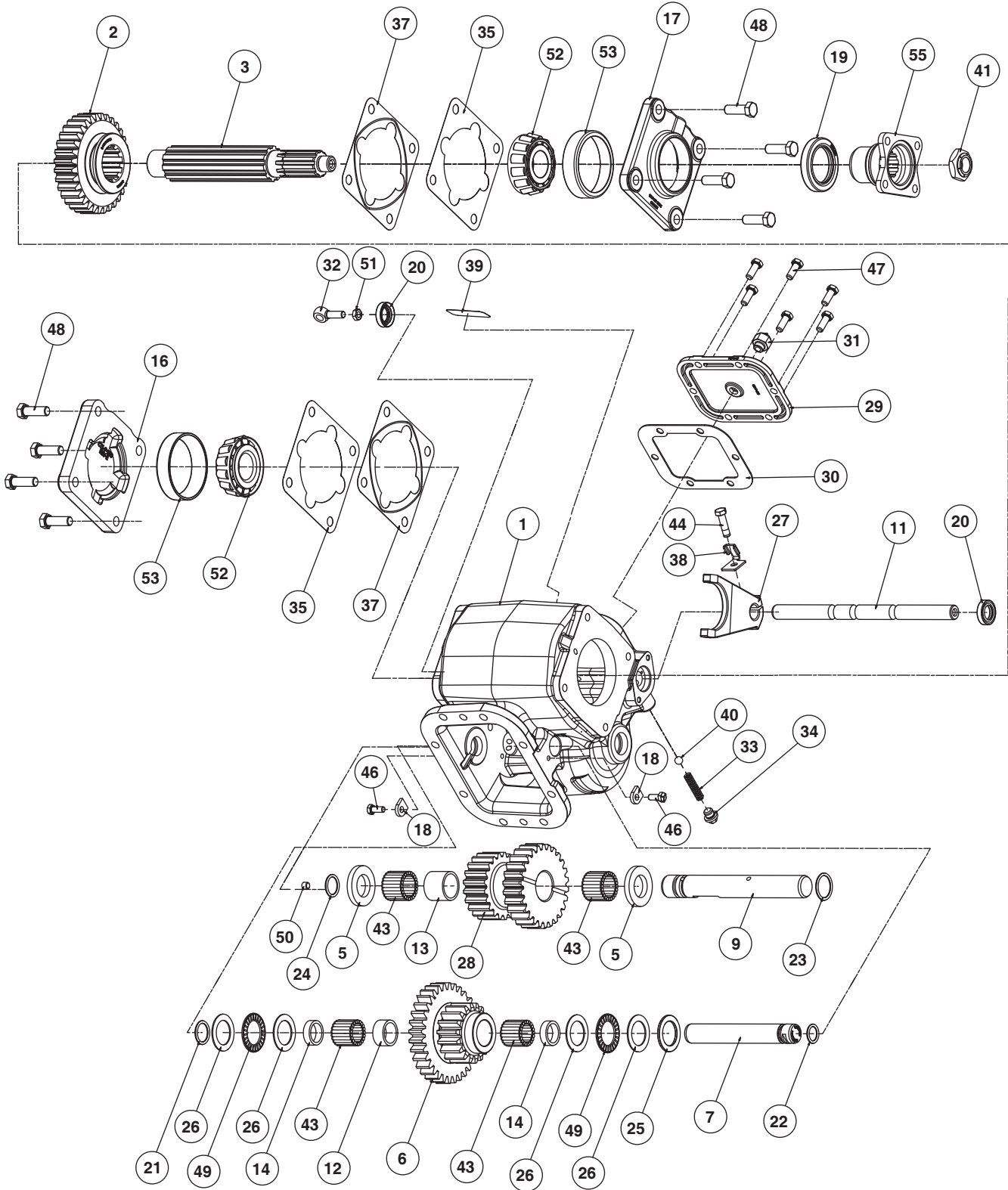
Output Options9

Kits Bill of Materials.....10

Offer of Sale 13-15



♦ No longer a current option per Chelsea Suggested List Price.



Bill of Materials**Parts List
863 Series**

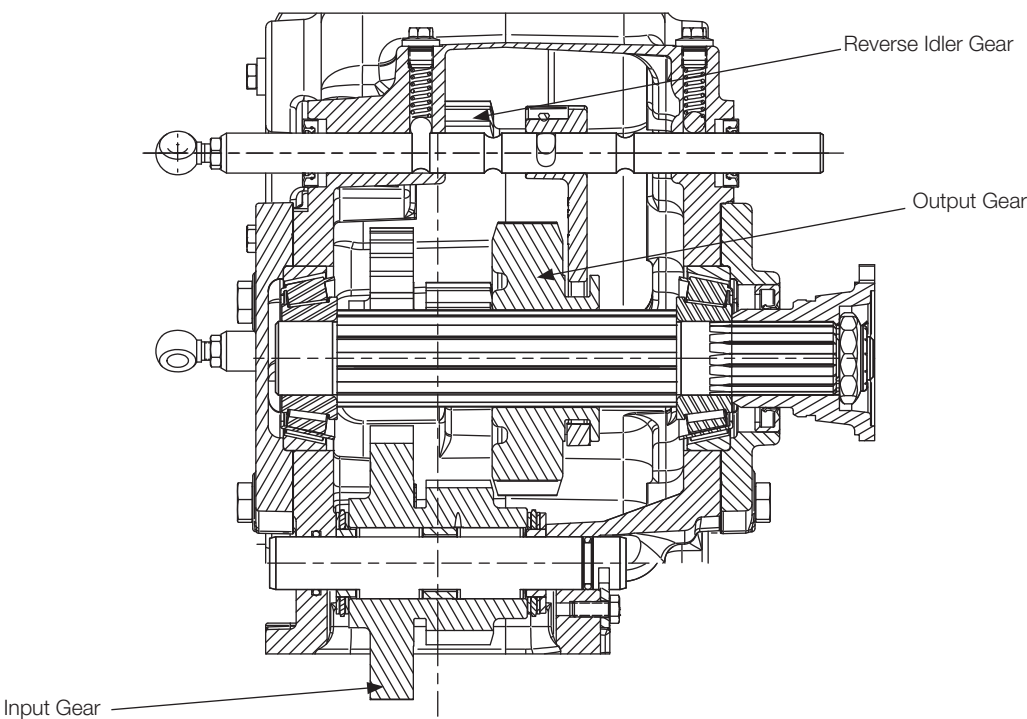
Item	Part Number	Description	Qty.
1	1-P-134	PTO Housing.....	1
2	2-P-312	Output Gear	1
3	3-P-359	10T Straight Output Shaft.....	1 or
	3-P-867	10T Straight Output Shaft (Self Lube ASSY ♦ LG)	1
5	4-P-50	Spacer (1.265" x 2.250" x .313")	2
6	See Page 5	Input Gear	1
7	9-P-28	Idler Shaft (1.070")	1 or
	9-P-77	Idler Shaft (1.000") (Self Lube ASSY ♦ LG)	1
9	9-P-30	Idler Shaft (1.250")	1 or
	9-P-73	Idler Shaft (1.250") (Self Lube ASSY ♦ LG)	1
11	11-P-137	Shifter Shaft (.810").....	1
12	14-P-27	Spacer (1.156" x 1.442" x .687")	1
13	14-P-28	Spacer (1.357" x 1.620" x 1.266")	1
14	14-P-51	Spacer (1.080" x 1.375" x .400")	2
N.S.	329105X	Lube Pump & Cap ASSY (Self Lube ASSY ♦ LG)	1 or
16	21-P-66	Bearing Cap	1
17	21-P-65	Bearing Cap (AB, AC, XV).....	1
18	27-P-9	Lock Plate	2
19	28-P-211	Oil Seal (3.001" x 2.000" x .375").....	1
20	28-P-218	Oil Seal (1.379" x .812" x .312") (Lever Shift).....	2
21	28-P-239	O-ring (1.046" x .139").....	1
22	28-P-240	O-ring (.796" x .139").....	1
23	28-P-241	O-ring (1.234" x .139").....	1
24	28-P-247	O-ring (.984" x .139").....	1
25	31-P-55	Thrust Washer	1
26	31-P-90	Thrust Washer (1.382" x 2.042" x .062").....	4
27	32-P-122	Shifter Fork.....	1
28	33-P-53	Reverse Idler Gear	1
29	34-P-124	Shifter Cover	1
30	35-P-59	Gasket.....	1
31	379652	Indicator Switch.....	1
32	36-P-1	Eye Bolt (3/8"-24) (Lever Shift Only)	1
33	37-P-51	Spring (.421" x 1.805")	2
34	38-P-8	Poppet Retainer	2
35	55-P-6-1	Gasket Shim (.003").....	A.R.
	55-P-6-2	Gasket Shim (.010").....	A.R.
37	55-P-19	Bearing Cap Gasket Shim	2
38	62-P-51	Shifter Plate	1
39	68-P-51-1	Adhesive Label	1
40	378002	Shifter Ball (.437")	2
41	378382	Stop Nut (.875"-14)	1
43	378389	Needle Roller Bearing (2 Sets @ 24 Per Set)	48
	378389	Needle Roller Bearing (2 Sets @ 21 Per Set)	42
44	378916	Hex Head Cap Screw (.375"-24 x 1.375")	1

♦ No longer a current option per Chelsea Suggested List Price. N.S. = Not Shown A.R. = As Required

Continued on Next Page

Bill of Materials**Parts List
863 Series**

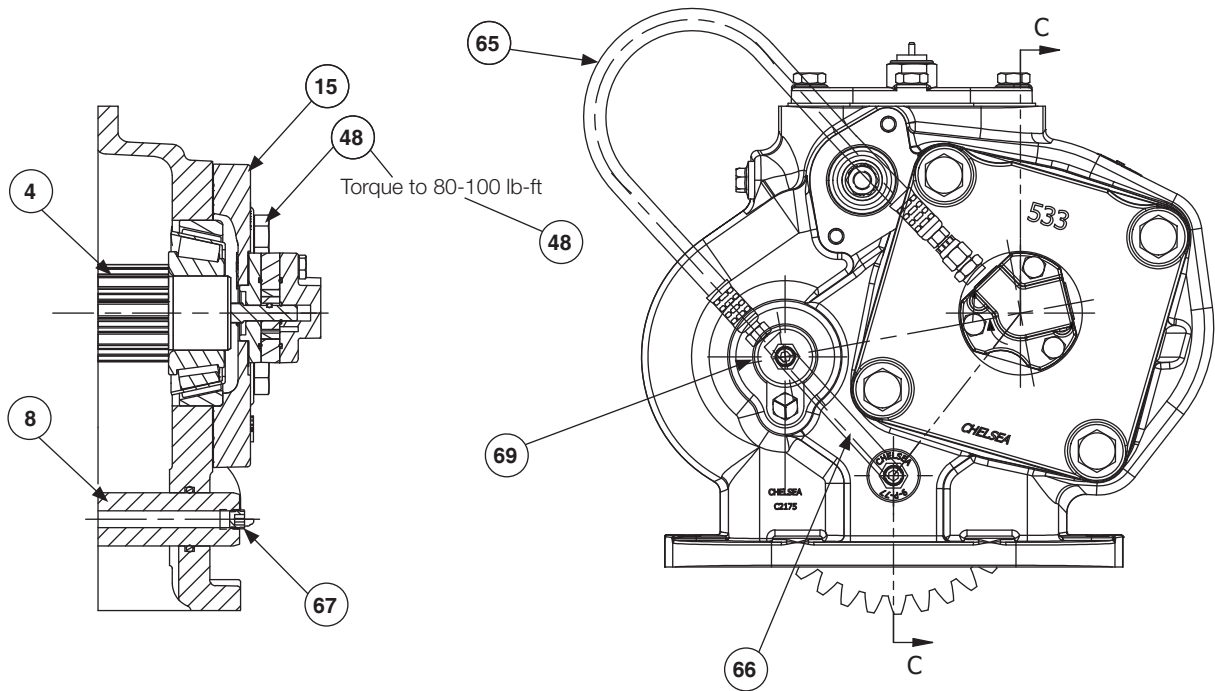
Item	Part Number	Description	Qty.
46	378430-8	7/16" Hex Head Cap Screw (.312"-18 x .750").....	2
47	378431-10	Hex Head Cap Screw (.375"-16 x 1.000")	6
48	378433-14	9/16" Hex Head Cap Screw (.500"-13 x 1.500").....	8
49	378769	Thrust Bearing (1.375" x 2.000" x .125").....	2
50	379231	Pipe Plug (.125"-27)	1
51	500381-3	Hex Jamb Nut (.375"-24) (Lever Shift Only).....	1
52	560945	Tapered Cone Bearing (1.500" x 1.125").....	2
53	560946	Tapered Cup Bearing (3.751" x .875").....	2
55	3-1-3431	1410 Companion Flange	1
		LOOSE PARTS	
	379231	Oil Plug (.125"-27 NPTF) (Self Lube Only)	2
	379514	Installation Instructions Tag (Ship Attached) (Self Lube Only)	1
	500750-1	Street Tee (.125"-27 NPTF) (Ship Loose) (Self Lube Only).....	1
		GASKET KITS	
	328948-8X	Gasket & Installation Instructions (8-Bolt)	1
		STUD KIT	
	328170-8X	Mounting Stud Kit.....	1
		SERVICE KITS	
	328751X	Shift Control Indicator Light Installation Kit	1
	328594-21X	Bearing Spacer Kit.....	1
	328368X	Needle Bearing Service Kit	1
	328368-1X	Needle Bearing Service Kit	1
	328297-3X	Needle Roller Field Replacement Kit	1
	328678-10X	Thrust Bearing Service Kit	1
		HOSE ASSEMBLIES	
	329092X	15" Pressure Lube Hose ASSY (Ship Loose) (Self Lube Only)	1
	329109X	12" Pressure Lube Hose ASSY (Ship Loose) (Self Lube Only)	1
		SERVICE CONVERSION KIT	
	329173X	Field Conversion Kit.....	1



GEAR DESIGNATOR	INPUT GEAR (6)	NO. TEETH A (Large Cluster)	HELIX ANGLE	NO. TEETH B (Small Cluster)
863*BAB	5-P-508	27	Spur/Spur	18
863*BAH	5-P-285	32	Spur/Spur	18
863*BAK	5-P-223	32	Spur/Spur	18
863*BAR	5-P-236	29	Left Hand/Spur	18
863*BBG	5-P-422	33	Left Hand/Spur	18
863*BCR	5-P-498	26	Left Hand/Spur	18
863*BDA	5-P-636	35	Spur/Spur	18

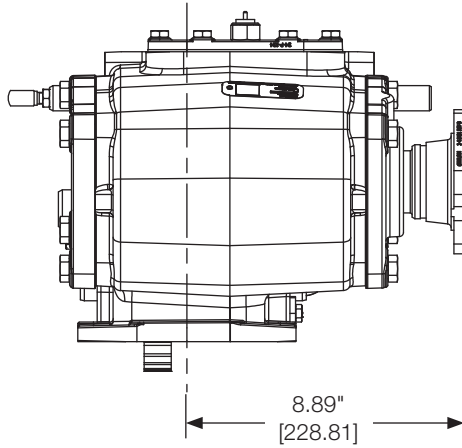
NOTE: When reinstalling the Power Take-Off on the transmission, the backlash between the Power Take-Off gear and the transmission gear should be approximately .006"-.012". If too few gaskets are used, the unit will whine; if too many, the unit will clatter.

Assembly ♦LG Self Lube

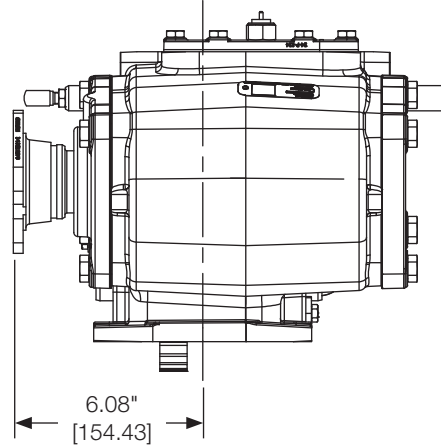


Item	Part Number	Description	Qty.
4	3-P-867	Output Shaft (♦LG)	1
8	9-P-77	Input Shaft (♦LG)	1
15	329105X	Lube Pump & Bearing Cap Assembly (♦LG).....	1
48	378433-14	9/16" Hex Head Cap Screw (.500"-13 x 1.500").....	4
65	329092X	15" Pressure Lube Hose ASSY (Ship Loose).....	1
66	329109X	12" Pressure Lube Hose ASSY (Ship Loose).....	1
67	379231	Oil Plug (.125"-27 NPTF).....	2
69	500750-1	Street Tree (.125"-27 NPTF) (Ship Loose).....	1

♦ No longer a current option per Chelsea Suggested List Price.

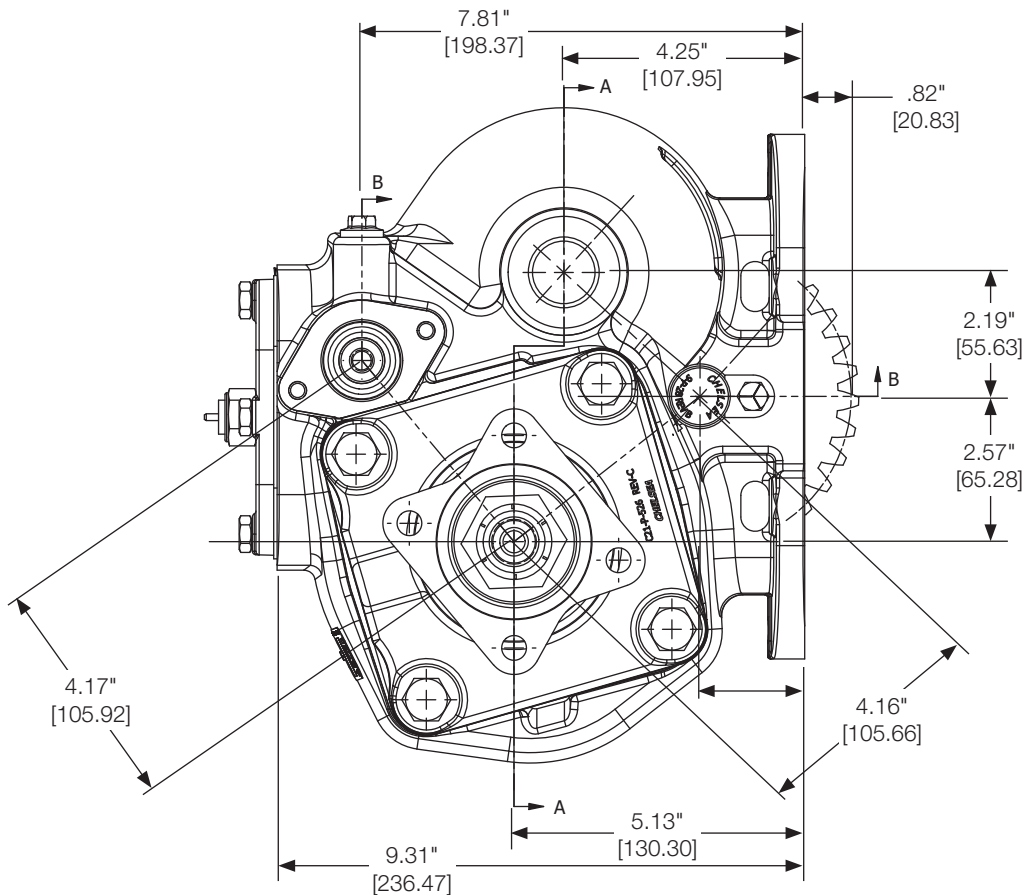


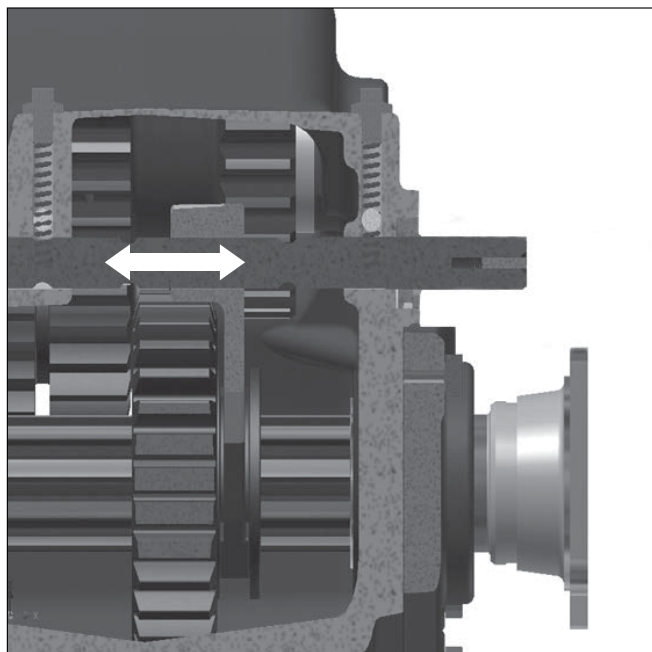
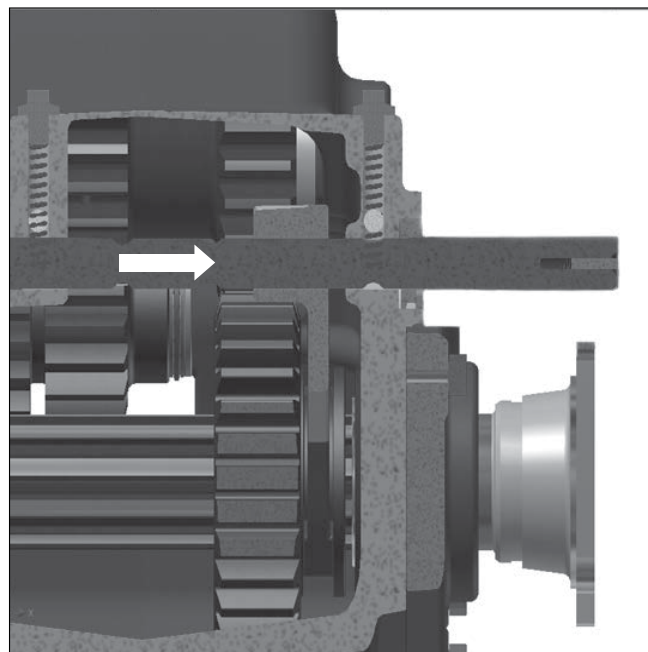
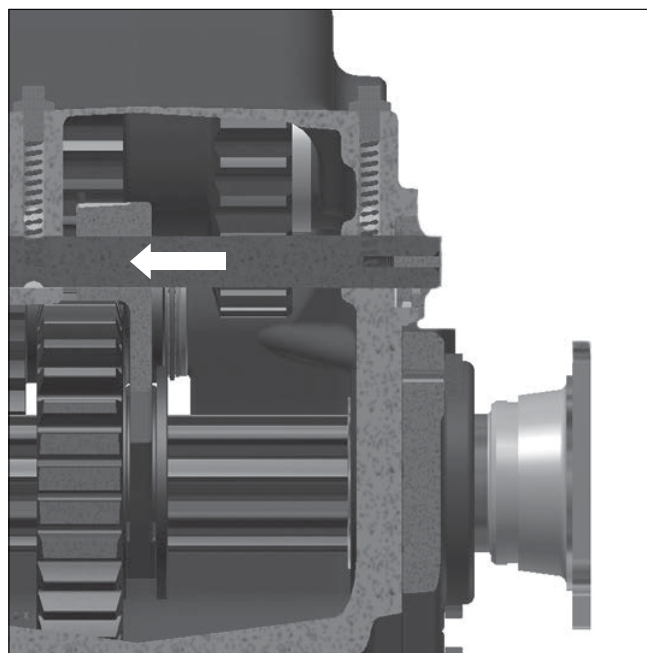
ASSY 5



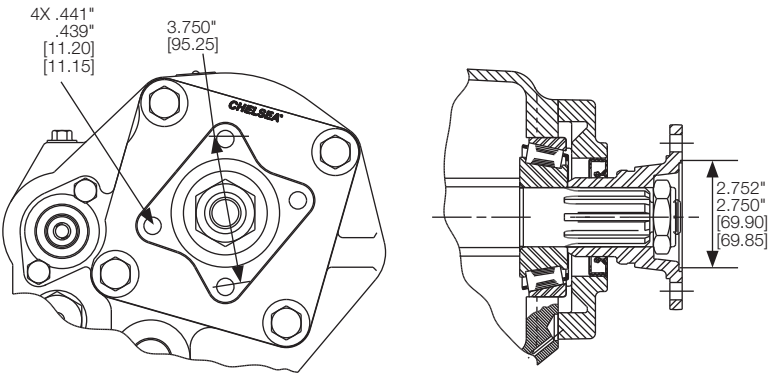
ASSY 4

Housing Dimensions



Chelsea Shifter Concept**Disengaged****Reverse****Forward**

Bill of Materials - Driveline Output



XV Output Option 1410 Series Companion Flange		
Part Number	Description	Qty.
3-P-364	Output Shaft.....	1
21-P-65	Bearing Cap, Open.....	1
28-P-211	Oil Seal.....	1
380486	1-1/4" Nylon Lock-Thin-Nut (.875"-14)	1
378433-14	9/16" Hex Head Cap Screw (.500"-13 x 1.500").....	4
560945	Tapered Bearing Cone.....	1
380503	Companion Flange 1410 Series.....	1

Part Number	Description	Qty.
STUD KIT		
328170-8X	Mounting Stu Kit - Standard (X)	
378054	Dowel Pin (.438" x 1.000").....	2
379424-21	Stud (.438"-14 & .438"-20 x 2.250").....	8
379745	11/16" Flange Nut (.438"-20).....	8
GASKET KIT		
328948-8X	Eight Bolt Gasket & Installation Instructions	
35-P-15-1	Housing Gasket (.010")	2
35-P-15-2	Housing Gasket (.020")	2
379085-1	PTO Instructions Decal.....	1
379624	Product Warranty Card.....	1
Owner's Manual	HY25-1135-M1/US	1
Safety Guide	HY25-1002-M1/US	1

Part Number	Description	Qty.
SERVICE KITS		
328368X	Needle Bearing Kit	
14-P-27	Spacer (1.156" x 1.442" x .687")	1
14-P-51	Needle Bearing Spacers (1.357" x 1.620" x 1.266")	2
378389	Needle Roller Bearing	42
328368-1X	Needle Bearing Kit - Reverse Idler Gear	
4-P-50	Drive Shaft Spacer (1.265" x 2.250" x .313")	2
14-P-28	Needle Bear Spacer (1.357" x 1.620" x 1.266")	1
378389	Needle Roller Bearing	48
328594-21X	Bearing Spacer Kit	
14-P-27	Spacer (1.156" x 1.442" x .687")	1
14-P-51	Needle Bearing Spacer (1.080" x 1.375" x .400")	2
27-P-9	Lock Plate	1
28-P-239	O-ring (1.046" x .139").....	1
28-P-240	O-ring (.796" x .139").....	1
31-P-55	Thrust Washer (1.382" x .042" x .125")	3
31-P-90	Thrust Washer (1.382" x 2.042" x .062").....	4
378389	Needle Roller Bearing	42
378430-8	Hex Head Cap Screw (.312"-18 x .750")	1
378769	Thrust Bearing (1.375" x 2.000" x .125").....	2
9-P-28	Idler Shaft (1.070").....	1
328678-10X	Housing & Idler Shaft & Trust Bearing Kit	
378769	Thrust Bearing (1.375" x 2.000" x .125").....	2
14-P-51	Needle Bearing Spacer (1.357" x 1.620" x 1.266")	2
31-P-55	Thrust Washer (1.382" x .042" x .125").....	1
31-P-90	Thrust Washer (1.382" x 2.042" x .062").....	4
328751X	Shift Control Indicator Light Installation Kit	
328963X	Parts Bag	1
379686-1	12VDC Solenoid Valve.....	1
75-P-46X	Wire and Connectors Kit.....	3
329297-3X	Needle Roller Field Replacement Kit	
378389	Needle Roller Bearing.	50

SERVICE CONVERSION KIT		
329173X	Field Conversion Kit	
34-P-124	Shifter Opening Cover (Indicator)	1
35-P-59	Gasket	1
378431-10	Hex Head Cap Screw (.375"-16 x 1.000")	6
378978	Indicator Light	1
379252	Electrical Butt Connector.....	2
379254-3	Wire Electrical Butt Connector 14G	1
379640	Connector Booted Electrical.....	1
379652	Indicator Switch	1
379900	Fuse Holder.....	1
62-P-51	Shifter Plate.....	1
68-P-18	Name Plate	1

BOMs in each kit group are listed in order based on part number.

[illegible]

[illegible]

Offer of Sale

WARNING: This product can expose you to chemicals including Lead and Lead Compounds, and Di(2-ethylhexyl)phthalate (DEHP) which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

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means any tools, patterns, plans, drawings, designs, specifications materials, equipment, or information furnished by Buyer, or which are or become Buyer's property.

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Continued on Next Page

Offer of Sale Continued

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9. Loss to Buyer's Property. Buyer's Property will be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer ordering the Products manufactured using Buyer's Property. Also, Seller shall not be responsible for any loss or damage to Buyer's Property while it is in Seller's possession or control.

10. Special Tooling. Seller may impose a tooling charge for any Special Tooling. Special Tooling shall be and remain Seller's property. In no event will Buyer acquire any interest in the Special Tooling, even if such Special Tooling has been specially converted or adapted for manufacture of Goods for Buyer and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller has the right to alter, discard or otherwise dispose of any Special Tooling or other property owned by Seller in its sole determination at any time.

11. Security Interest. To secure payment of all sums due from Buyer, Seller retains a security interest in all Products delivered to Buyer and, Buyer's acceptance of these Terms is deemed to be a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect Seller's security interest.

12. User Responsibility. Buyer, through its own analysis and testing, is solely responsible for making the final selection of the Products and assuring that all performance, endurance, maintenance, safety and warning requirements of the application of the Products are met. Buyer must analyze all aspects of the application and follow applicable industry standards, specifications, and any technical information provided with the Quote or the Products, such as Seller's instructions, guides and specifications.

If Seller provides options of or for Products based upon data or specifications provided by Buyer, Buyer is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products. In the event Buyer is not the end-user of the Products, Buyer will ensure such end-user complies with this paragraph.

13. Use of Products, Indemnity by Buyer. Buyer shall comply with all instructions, guides and specifications provided by Seller with the Quote or the Products. If Buyer uses or resells the Products in any way prohibited by Seller's instructions, guides or specifications, or Buyer otherwise fails to comply with Seller's instructions, guides and specifications, Buyer acknowledges that any such use, resale, or non-compliance is at Buyer's sole risk. Further, Buyer shall indemnify, defend, and hold Seller harmless from any losses, claims, liabilities, damages, lawsuits, judgments and costs (including attorney fees and defense costs), whether for personal injury, property damage, intellectual property infringement or any other claim, arising out of or in connection with: (a) improper selection, design, specification, application, or any misuse of Products; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of Buyer's Property; (d) damage to the Products from an external cause, repair or attempted repair by anyone other than Seller, failure to follow instructions, guides and specifications provided by Seller, use with goods not provided by Seller, or opening, modifying, deconstructing, tampering with or repackaging the Products; or (e) Buyer's failure to comply with these Terms, including any legal or administrative proceedings, collection efforts, or other actions arising from or relating to such failure to comply. Seller shall not indemnify Buyer under any circumstance except as otherwise provided in these Terms.

14. Cancellations and Changes. Buyer may not cancel or modify, including but not limited to movement of delivery dates for the Products, any order for any reason except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage and any additional expense. Seller, at any time, may change features, specifications, designs and availability of Products.

15. Assignment. Buyer may not assign its rights or obligations without the prior written consent of Seller.

16. Force Majeure. Seller is not liable for delay or failure to perform any of its obligations by reason of any events or circumstances beyond its reasonable control. Such circumstances include without limitation: accidents, labor disputes or stoppages, government acts or orders, acts of nature, pandemics, epidemics, other widespread illness, or public health emergency, cyber related disruptions, cyber-attacks, ransomware sabotage, delays or failures in delivery from carriers or suppliers, shortages of materials, sudden increases in the price of raw material or components, shutdowns or slowdowns affecting the supply of raw materials or components, or the transportation thereof, oil shortages or oil price increases, energy crisis, energy or fuel interruption, war (whether declared or not) or the serious threat of same, riots, rebellions, acts of terrorism, embargoes, fire or any reason whether similar to the foregoing or otherwise. Seller will resume performance as soon as practicable after the event of force majeure has been removed. All delivery dates affected by an event of force majeure shall be tolled for the duration of such event of force majeure and rescheduled for mutually agreed dates as soon as practicable after the event of force majeure ceases to exist. The right to allocate capacity is in the Seller's sole discretion. An event of force majeure shall not include financial distress, insolvency, bankruptcy, or other similar conditions affecting one of the parties, affiliates and/or subcontractors. An event of force majeure in the meaning of these Terms means any circumstances beyond Seller's control that permanently or temporarily hinders performance, even where that circumstance was already foreseen. Buyer shall not be entitled to cancel any orders following its claim of an event of force majeure.

17. Waiver and Severability. Failure to enforce any provision of these Terms will not invalidate that provision; nor will any such

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Offer of Sale Continued

WARNING: This product can expose you to chemicals including Lead and Lead Compounds, and Di(2-ethylhexyl)phthalate (DEHP) which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

failure prejudice either party's right to enforce that provision in the future. Invalidation of any provision of these Terms shall not invalidate any other provision herein and, the remaining provisions will remain in full force and effect.

18. Duration. Unless otherwise stated in the Quote, any agreement governed by or arising from these Terms shall: (a) be for an initial duration of one (1) year; and (b) shall automatically renew for successive one-year terms unless terminated by Buyer with at least 180-days written notice to Seller or if Seller terminates the agreement pursuant to Section 19 of these Terms

19. Termination. Seller may, without liability to Buyer, terminate any agreement governed by or arising from these Terms for any reason and at any time by giving Buyer thirty (30) days prior written notice. Seller may immediately terminate, in writing, if Buyer: (a) breaches any provision of these Terms, (b) becomes or is deemed insolvent, (c) appoints or has appointed a trustee, receiver or custodian for all or any part of Buyer's property, (d) files a petition for relief in bankruptcy on its own behalf, or one is filed against Buyer by a third party, (e) makes an assignment for the benefit of creditors; or (f) dissolves its business or liquidates all or a majority of its assets

20. Ownership of Rights. Buyer agrees that (a) Seller (and/or its affiliates) owns or is the valid licensee of Seller's IP and (b) the furnishing of information, related documents or other materials by Seller to Buyer does not grant or transfer any ownership interest or license in or to Seller's IP to Buyer, unless expressly agreed in writing. Without limiting the foregoing, Seller retains ownership of all Software supplied to Buyer. In no event shall Buyer obtain any greater right in and to the Software than a right in a license limited to the use thereof and subject to compliance with any other terms provided with the Software. Buyer further agrees that it will not, directly or through intermediaries, reverse engineer, decompile, or disassemble any Software (including firmware) comprising or contained within a Product, except and only to the extent that such activity may be expressly permitted, either by applicable law or, in the case of open-source software, the applicable open source license.

21. Indemnity for Infringement of Intellectual Property Rights. Seller is not liable for infringement of any Intellectual Property Rights except as provided in this Section. Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on a third-party claim that one or more of the Products infringes the Intellectual Property Rights of a third party in the country of delivery of the Products by Seller to Buyer. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of any such claim, and Seller having sole control over the defense of the claim including all negotiations for settlement or compromise. If one or more Products is subject to such a claim, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Products, replace or modify the Products to render them non-infringing, or offer to accept return of the Products and refund the purchase price less a reasonable allowance for depreciation. Seller has no obligation or liability for any claim of infringement: (i) arising from information provided by Buyer (including Seller's use of Buyer's Property); or (ii) directed to any Products for which the designs are specified in whole or part by Buyer; or (iii) resulting from the modification, combination or use in a system of any Products. The foregoing provisions of this Section constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for claims of infringement of Intellectual Property Rights.

22. Governing Law. These Terms, the terms of any Quote, and the sale and delivery of all Products are deemed to have taken place in, and shall be governed and construed in accordance with, the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction

and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to the sale and delivery of the Products.

23. Entire Agreement. These Terms, along with the terms set forth in the Quote, forms the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale and purchase. In the event of a conflict between any term set forth in the Quote and these Terms, the terms set forth in the Quote shall prevail. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter shall have no effect. No modification to these Terms will be binding on Seller unless agreed to in a writing that is signed by an authorized representative of Seller, excluding email correspondence, 'clickwrap' or other purported electronic assent to different or additional terms. Sections 2-25 of these Terms shall survive termination or cancellation of any agreement governed by or arising from these Terms.

24. No 'Wrap' Agreements/No Authority to Bind. Seller's clicking any buttons or any similar action, such as clicking "I Agree" or "Confirm," to utilize Buyer's software or webpage for the placement of orders, is NOT an agreement to Buyer's Terms and Conditions. **NO EMPLOYEE, AGENT OR REPRESENTATIVE OF SELLER HAS THE AUTHORITY TO BIND SELLER BY THE ACT OF CLICKING ANY BUTTON OR SIMILAR ACTION ON BUYER'S WEBSITE OR PORTAL.**

25. Compliance with Laws. Buyer agrees to comply with all applicable laws, regulations, and industry and professional standards, including those of the United States of America, and the country or countries in which Buyer may operate, including without limitation the U.S. Foreign Corrupt Practices Act ("FCPA"), the U.S. Anti-Kickback Act ("Anti-Kickback Act"), U.S. and E.U. export control and sanctions laws ("Export Laws"), the U.S. Food Drug and Cosmetic Act ("FDCA"), and the rules and regulations promulgated by the U.S. Food and Drug Administration ("FDA"), each as currently amended. Buyer agrees to indemnify, defend, and hold harmless Seller from the consequences of any violation of such laws, regulations and standards by Buyer, its employees or agents. Buyer represents that it is familiar with all applicable provisions of the FCPA, the Anti-Kickback Act, Export Laws, the FDCA and the FDA and certifies that Buyer will adhere to the requirements thereof and not take any action that would make Seller violate such requirements. Buyer represents and agrees that Buyer will not make any payment or give anything of value, directly or indirectly, to any governmental official, foreign political party or official thereof, candidate for foreign political office, or commercial entity or person, for any improper purpose, including the purpose of influencing such person to purchase Products or otherwise benefit the business of Seller. Buyer further represents and agrees that it will not receive, use, service, transfer or ship any Products from Seller in a manner or for a purpose that violates Export Laws or would cause Seller to be in violation of Export Laws. Buyer agrees to promptly and reliably provide Seller all requested information or documents, including end-user statements and other written assurances, concerning Buyer's ongoing compliance with Export Law.

09/22



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